

	1700		Тне
LY 1700s	900 IST INDUSTRIAL REVOLUTION Mechanical Production	ŀ	HISTORY
900s	Powered by Steam		OF
950s	1900	1	ICS
1959	1970		
1969	ND INDUSTRIAL REVOLUTION Mass Production Powered by Electricity		Detailed History of ICS whitepaper available at ics.sans.org/resources
1971	11	1	
1973	1970		ICS SECURITY EVENTS
1976	2000	1982	Uncorroborated report of a Trojan program inserted into SCADA system software that caused an explosion along the Trans-Siberian pipeline
	RD INDUSTRIAL REVOLUTION Automation of		
990s	Production by Electronics	MAR 2000	A former consultant accessed the control system of the plant and released up to one million litres of sewage into the surrounding waterways
2000 BEYOND		APR 2000	Media reports about GAZPROM cyber incident impacting operational systems
2001	2001	JAN 2003	Plant computers infected by Slammer worm. The worm entered the plant network via a contractor's infected computer connected via telephone dial-up directly to the plant network, thus bypassing the firewall
	2004	AUG 2003	The Blaster worm infected the communication system of a U.S. railway company — the dispatching and signaling systems were affected and passenger and freight traffic systems were disrupted
		DEC 2003	DCS system found infected with Nachi (AKA Welchia) virus on 8 APCs
		1	
		2005	SCADA workstations shipped to utility with infections
		AUG 2005	Zotob worm infects 13 U.S. auto plants causing shutdowns and delays Breach into Pennsylvania water plant
		NOV 2006	installation of spyware on plant's computer systems
		AUG 2007	Los Angeles traffic system cyber intrusion by insiders (labor strike)
2008	2005	JAN 2008	Commuter tram collision by glancing blow and derailment due to unauthorized switching in the city of Lodz, Poland Revelation by U.S. government official that cyber attacks have resulted in power outages in multiple regions outside the United States
	2010	FEB 2009	Conficker Worm gets into ICS along with 12 million general computers. It infected power generation plants in the U.S.
		2009	Off-shore oil platform hacks impact leak detection systems. Unauthorized access and control of off shore platform leak detection and monitoring system
V 2009		SEP 2009	Utility smart meters are compromised in scale resulting in lost revenue Virus infection of OPC servers at
		DEC 2009	Petro-chemical plant in South Africa Stuxnet worm discovered.
		2010	Stuxnet is a computer worm that was discovered in June 2010 but evidence suggests variations may have dated back to 2005 and was designed to target ICS and impact a specific process
	2011	SEP 2011 DEC 2011	Duqu malware discovered APT attacks on gas pipeline sector
	PRESENT	2012	Houston water system compromise
	Automation of Cyber-physical	MAY 2012 SEP 2012	Flame malware discovered Telvent intrusion,
2013	Systems and the Internet of Things	JUN 2014	company warns ICS customers (ICS supplier) Havex Trojan is discovered in ICS-focused water-holing attacks – observed capability to locate OPC servers and attempts to exfiltrate collected data

TRANSPORTATION Warehouse Distribution Shipping

Rail

Switching

- Sensor monitoring
 Crane control
- Signal monitoring
- Traction systems
- Safety systems

- systems Aviation
- Air traffic control systems

Terminal operations Inventory tracking

- Conveyor systems
- Cargo management
 Automated product delivery
 - Automated storage and retrieval systems
 - Automated guided-vehicle systems

Highway/Road

- Traffic control systems
- Bridge monitoring systems
- Traffic monitoring systems



ELEC/TRIC Transmission Switching Circuit breaker control Protective relaying Distribution automation logic

components

Generation

- Turbine control systems
- Boiler control systems
- Acoustic monitoring systems
- Heat rate systems
- Coal handling systems
- Emission monitoring systems
- Water chemistry systems Vibration control systems
- ◆ AGC systems

HIERONALISE 16 HIERONALISE 100 HIERONALISE IL THE CARE

- Patient vital sign monitoring systems
- MRI monitoring systems
- Infusion systems
- Implanted medical devices
- Nurse monitoring stations
- Operating room environmental control systems

- Monitoring source water
- Treatment process control
- Pressure control
- Flow control

HR 109 prvc 0 st-11 0.3 RRESP 12 R%Sp02 100 PULSE 108 NBP 90/ 58(63)

HR 97 BRESE

- Wastewater collection system monitoring
- Pump station monitor and control
- Valve pump and mixing monitor and contro

CONTRO OPERATI

- BI
- Switch gear management
- Lighting control HVAC control systems
- Fire suppression systems
- Physical access control and
- monitoring systems Facility management systems
- **(G) |**
- Air quality systems
- Water treatment systems
- Boiler control systems

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Visit SANS' CyberCity: sans.org/netwars/cybercity

Condensate tank levels

- Gas flow metering
- Flow control and pressure management
- ◆ Alert and alarm systems
- Monitor temperature levels
- Pipeline pressure monitor Odorant management systems
- Vaporization control systems Boiloff control systems
- Well head control
 - Field compression



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Learn why ICS security should be on your career map

ics.sans.org



Light manufacturing

- ◆ Etching control Chemical
- Lithography control
- Processing temperature
- Process pressure
- Cooling and heating rates

TER

Control Centers

 Energy management systems Communications front end

- Inter-control center
- communication systems
- Operator alarm systems
- Contingency analysis
- State estimation
- Automatic generation



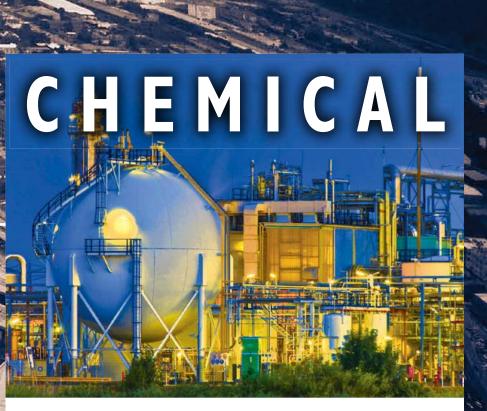
- activation
- Safety systems



Upstream systems Ballast control systems Drilling control systems • Gas compressor control Power generation control Water treatment systems Concrete batch control system Helicopter fueling systems Safety-instrumented systems

Midstream systems Process control systems

- monitoring and controlling temperature, flow, pressure, weight, and viscosity Safety-instrumented systems
- **Downstream systems:**
- Storage, pretreatment, distillation, and dispatch control systems
- Safety-instrumented systems



- Batch process control and continuous process control systems Monitoring and control of process temperature, pressure, flow rate, liquid level, gas level, and chemical makeup Chemical reactor control
- Mixing systems
- Distillation column control
- Evironmental monitoring of gas, liquid, and solid discharge
- Safety-instrumented systems

- Mechanical Planarization (CMP)

Heavy manufacturing

- Robotic arm assembly
- Weld controllers
- Sealing and dispensing systems
- Quality test systems
- Production line control systems

- Press control systems Hydraulic press controls
- Flat metal line feeder control
- CNC systems





Mining

- Dust management systems Ventilation performance systems
- Machine long travel
- monitoring systems
- Conveyor alignment detection Ground water level monitor

Food and Beverage

- Packaging systems
- Food safety systems
- Batch mixing process systems
- Clean and sterilizing in-place
- systems
- Ingredient, work in progress, and finished goods tracking systems